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process capability
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Part I - Cp **Honda**

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methods for quality
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Quality control and

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content of ISQC, we

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also provide
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effectively
implementing
these important
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Statistical quality

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control, the use of statistical methods in the monitoring and maintaining of the quality of products and services. One method, referred to as acceptance sampling, can be used when a decision must be made to accept or reject a group of

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parts or items
based on the
quality found in a
sample.

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Chapter 1

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Quality: A Brief
Introduction
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organizations,
through the use of
adequate
statistical...

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1. Statistical
Quality Control
(SQC): Statistical

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Quality control
(SQC) is a
statistical method
for finding whether
the variation in the
quality of the
product is due to
random causes or
assignable causes.

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~~QUALITY CONTROL~~
~~5.1 ...~~

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This book is about the use of modern statistical methods for quality control and improvement. It provides comprehensive coverage of the subject from basic principles to state-of-art concepts and applications.

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C.
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Statistical quality control provides off-line tools to support analysis- and decision-making to help determine if a process is stable and predictable. When SPC and SQC tools work

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together, users see
the current and
long-term picture
about processing
performance (refer
Figure 9.9).

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Control – an
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