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This programming workbook provides basic principles necessary to program the Haas lathe. It is not intended as an in-depth study of all ranges of the machine use. More training and information are necessary before attempting to program the machine. 2

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Productivity Inc – Haas Lathe Programming Manual Page 8 X Axis The diagram above shows the operator ' s view of X and Z grid standing in front of the lathe. At the intersection of the X and Z axis is the Part Zero or Reference Point. Note there is four different quadrants with different positive and values for X and Z.

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This Haas lathe workbook can be used for both operator ' s and programmer ' s. It is meant as a supplementary teaching aid for the user of HAAS Lathes. The information in this workbook may apply in whole or in part to the programming of other CNC machines. It is intended to give a basic understanding of CNC programming and it ' s applications.

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