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Riggs earned his B.S. in 1969 and his M.S. in 1972, both from the University of Texas at Austin.

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However, all of these formulas should be used with caution since they are sensitive to errors, and small differences in selected parameters can lead to large differences in the sample size. In this paper, we discuss the basic principles of sample size calculations, the most common pitfalls and the reporting of these calculations.

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Basic Principles and Calculations in Chemical Engineering, 8/e, provides a complete, practical, and student-friendly introduction to the principles and techniques of modern chemical, petroleum, and environmental engineering. The authors introduce efficient and consistent methods

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- Thorough introductory coverage, including unit conversions, basis selection, and process measurements.
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- Consistent, sound strategies for solving material and energy balance problems.
- Key concepts ranging from stoichiometry to enthalpy.
- Behavior of gases, liquids, and solids.
- Many tables, charts, and reference appendices.
- Self-assessment tests, thought/discussion problems, homework problems, and glossaries in each chapter.

Over the past decade the field of chemical engineering has broadened significantly, encompassing a wide range of subjects. However, the basic underlying principles have remained the same. To help readers keep pace, this volume continues to offer a comprehensive introduction to the principles and techniques used in the field of chemical,

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petroleum, and environmental engineering. As in previous editions, author David M. Himmelblau strives to help readers learn to develop systematic problem-solving skills, understand what material balance are, comprehend energy balances, and cope with the complexity of big problems. In addition, readers are exposed to background information on units and measurements of physical properties, basic laws about the behavior of gas, liquids, and solids, and basic mathematical tools.

Basic Principles and Calculations in Chemical Engineering, Eighth Edition goes far beyond traditional introductory chemical engineering topics, presenting applications that reflect the full scope of contemporary chemical, petroleum, and environmental engineering. Celebrating its fiftieth Anniversary as the field's leading practical introduction, it has been extensively updated and reorganized to cover today's principles and calculations more efficiently, and to present far more coverage of bioengineering, nanoengineering, and green

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engineering. Offering a strong foundation of skills and knowledge for successful study and practice, it guides students through formulating and solving material and energy balance problems, as well as describing gases, liquids, and vapors. Throughout, the authors introduce efficient, consistent, student-friendly methods for solving problems, analyzing data, and gaining a conceptual, application-based understanding of modern chemical engineering processes. This edition's improvements include many new problems, examples, and homework assignments.

A Practical Guide to Physical and Chemical Principles and Calculations for Today's Process Control Operators In Basic Principles and Calculations in Process Technology, author T. David Griffith walks process technologists through the basic principles that govern their operations, helping them collaborate with chemical engineers to improve both safety and productivity. He shows process operators how to go beyond memorizing rules and formulas to understand the underlying science and physical laws, so they can accurately interpret anomalies and respond appropriately when exact rules or calculation methods don't exist. Using simple algebra and non-technical analogies,

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Griffith explains each idea and technique without calculus. He introduces each topic by explaining why it matters to process technologists and offers numerous examples that show how key principles are applied and calculations are performed. For end-of-chapter problems, he provides the solutions in plain-English discussions of how and why they work. Chapter appendixes provide more advanced information for further exploration. Basic Principles and Calculations in Process Technology is an indispensable, practical resource for every process technologist who wants to know "what the numbers mean" so they can control their systems and processes more efficiently, safely, and reliably. T. David Griffith received his B.S. in chemical engineering from The University of Texas at Austin and his Ph.D. from the University of Wisconsin-Madison, then top-ranked in the discipline. After working in research on enhanced oil recovery (EOR), he cofounded a small chemical company, and later in his career he developed a record-setting Electronic Data Interchange (EDI) software package. He currently instructs in the hydrocarbon processing industry. Coverage includes • Preparing to solve problems by carefully organizing them and establishing consistent sets of measures • Calculating areas and volumes, including complex objects and interpolation • Understanding Boyle's Law, Charles's Law, and the Ideal Gas Law • Predicting the behavior of gases under extreme

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conditions • Applying thermodynamic laws to calculate work and changes in gas enthalpy, and to recognize operational problems • Explaining phase equilibria for distillation and fractionalization • Estimating chemical reaction speed to optimize control • Balancing material or energy as they cross system boundaries • Using material balance calculations to confirm quality control and prevent major problems • Calculating energy balances and using them to troubleshoot poor throughput • Understanding fluid flow, including shear, viscosity, laminar and turbulent flows, vectors, and tensors • Characterizing the operation of devices that transport heat energy for heating or cooling • Analyzing mass transfer in separation processes for materials purification

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